









# Altaflo is an innovative producer of high performance fluoropolymer and fluoroplastic tubing and pipe.

All Altaflo products are manufactured using 100% virgin grade high performance resins to provide the best physical properties for your application.

We carry a broad range of stock products in PTFE, FEP, PFA, UHP PFA, PVDF and THV materials that are available to ship same day from our extensive inventory.

Altaflo is able to guickly and cost-effectively produce custom items from these and other fluoropolymer or fluoroplastic resins to meet your requirements. Please contact our sales department for details.

### **Contact Altaflo**

by phone:

973-300-3344

by fax: 973-300-3345

### by mail: 23 Wilson Drive

Sparta, NJ 07871

#### by email: sales department: sales@altaflo.com

customer service: customerservice@altaflo.com



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Transport Critical Fluid With Confidence

	ASTM TEST	100 (PTFE)	200 (FEP)	2E0 (FEP)	350 (THV)	400 (PFA)	480 (UHP PFA)	500 (PVDF)	550 (PVDF FLEX)	600 (MFA)	700 (ETFE)
Upper Service Temp. °F		500° F*	400° F	400° F	180° F	500° F	500° F	250° F	212° F	480° F	300° F
Specific Gravity	D 792	2.15	2.15	2.12-2.17	1.95	2.15	2.15	1.77-1.79	1.78	2.15	1.74
Tensile Strength PSI	D 1708	2500-3000	4000	3500	2900	4200	4500	5000-7000	3500	4500	3100-6800
Elongation %	D 638	200-400	400	300-400	600	400	400	50-200	200-500	330	420-450
Flex Modulus PSI	D 790	27,000	90,000	90,000	12,000	90,000	90,000	240,000-300,00	40,000-60,000	65,000	128,000-171,000
MIT Flex Life	D 2176	1,000,000+	200,000	5000	N/A	500,000+	1,750,000	N/A	N/A	80,000	N/A
Hardness - Shore D	D 2240	60	57-60	57-60	44	60	60	76-80	57-62	59	75

# **Altaflo Material Selection Chart**

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details.

\* ALTAFLUOR®100 SERIES PTFE Short Term Upper Service Temp: 550° F.

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# ALTAFLUOR<sup>®</sup> 2E0

ALTAFLUOR<sup>®</sup> 2EO ENVIRO SERIES FEP (fluorinated ethylene propylene), is designed specifically for use in environmental sampling applications. This cost effective choice is the preferred product for applications requiring the purity of FEP without exposure to aggressive chemical or other harsh conditions. ALTAFLUOR<sup>®</sup> 2EO Series FEP does not impart taste, odor or other contaminants. For more critical application requirements, we suggest the use of ALTAFLUOR<sup>®</sup> 200 FEP OR ALTAFLUOR<sup>®</sup> 400 PFA Tubing.

#### **ALTAFLUOR®2E0** Features:

- Excellent UV transmission
- · Low permeability
- · High thermal stability
- Excellent clarity
- · Moisture absorption nearly zero
- · Does not impart taste, odor or contaminants
- Non-flammable

#### **Applications**

- · Ground water monitoring
- Air sampling
- · Laboratory applications
- Water process
- UV water purification systems

#### **Specifications**

General: FEP meets the requirements listed in ASTM D2116

Temperature: -100°F to 400°F

Flammability: FEP is non-combustible and does not promote flame spread.

#### ALTAFLUOR®2E0 FEP ENVIRO - Enviro Tubing

PART NUMBER	ID	OD +/-	WALL +/-
2E0-0250-030-XX	3/16	1/4 .005	.030 .003
2E0-0313-030-XX	1/4	5/16 .005	.030 .003
2E0-0375-030-XX	5/16	3/8 .005	.030 .003
2E0-0500-030-XX	7/16	1/2 .005	.030 .003
2E0-0250-040-XX	.170	1/4 .005	.040 .003
2E0-0375-062-XX	1/4	3/8 .005	.062 .003
2E0-0500-062-XX	3/8	1/2 .005	.062 .003

Additional sizes up to 3" OD are available as custom extrusions – minimum order requirements may apply. Please contact Altaflo office for details.

This tubing is not recommended for aggressive chemical applications – please refer to ALTAFLUOR $^{\otimes}$  200 or ALTAFLUOR $^{\otimes}$ 400.

#### ALTAFLUOR<sup>®</sup>2EO FEP ENVIRO – Bend Radius and Working Pressure Chart

PART NUMBER	OD	WALL	ID	BEND Radius	WORKING PRESSURE @ 73°F
2E0-0250-030-XX	0.188	0.250	.030	1"	195
2E0-0313-030-XX	0.250	0.313	.030	1-3/4''	156
2E0-0375-030-XX	0.313	0.375	.030	2-1/2"	130
2E0-0500-030-XX	0.438	0.500	.030	6''	97
2E0-0250-040-XX	0.170	0.250	.040	1"	260
2E0-0375-062-XX	0.250	0.375	.062	1"	269
2E0-0500-062-XX	0.375	0.500	.062	2''	200

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details. For an estimate on burst pressure at ambient temperature we consider a 3:1 ratio when exposure temperature is 73° F. However Altaflo does not recommend exceeding the suggested Working Pressure listed.

#### ALTAFLUOR<sup>®</sup>2E0 FEP ENVIRO – Physical Properties

PHYSICAL PROPERTY	ASTM TEST Method	UNITS	VALUES
Upper Service Temp. Long Term			400° F
Specific Gravity	D 792		2.12-2.17
Tensile Strength	D 1708	PSI	3500
Elongation	D 638	%	300-400
Flex Modulus	D 790	PSI	90,000
MIT Flex Life	D 2176		5000
Hardness	D 2240	Shore D	57-60

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# **ALTAFLUOR®100**

Due to the nature of applications involving the use of fluoropolymers, we suggest that all customers test product within the conditions specific to their application prior to use.

#### ALTAFLUOR®100 PTFE – Bend Radius and Working Pressure Chart

				BEND	WORKING PRESSURE
PART NUMBER	OD	WALL	ID	RADIUS	@ 73°F
100-0125-030-XX	0.125	0.030	0.062	1/2"	300
100-0188-030-XX	0.188	0.030	0.125	3/4"	200
100-0250-030-XX	0.250	0.030	0.188	1"	150
100-0250-040-XX	0.250	0.040	0.170	1"	200
100-0250-047-XX	0.250	0.047	0.156	3/4"	235
100-0250-062-XX	0.250	0.062	0.125	1/2''	310
100-0313-030-XX	0.313	0.030	0.250	1-3/4"	120
100-0313-062-XX	0.313	0.062	0.188	1"	247
100-0375-030-XX	0.375	0.030	0.313	1-3/4''	100
100-0375-062-XX	0.375	0.062	0.250	3/4"	207
100-0500-030-XX	0.500	0.030	0.438	6''	75
100-0500-062-XX	0.500	0.062	0.375	2-1/2"	155
METRIC SIZES					
100-0236-040-XX	0.236	0.040	0.157	1"	208
	6mm	1mm	4mm		
100-0315-040-XX	0.315	0.040	0.236	1-1/2"	156
	8mm	1mm	6mm		
100-0394-040-XX	0.394	0.040	0.315	2"	125
	10mm	1mm	8mm		
100-0472-040-XX	0.472	0.040	0.394	4''	104

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details. For an estimate on burst pressure at ambient temperature we consider a 3:1 ratio when exposure temperature is 73° F. However Altaflo does not recommend exceeding the suggested Working Pressure listed.

#### ALTAFLUOR® 100 PTFE – Physical Properties

PHYSICAL PROPERTY	ASTM TEST Method	UNITS	VALUES
Upper Service Temp. Long	Term		500° F
Upper Service Temp. Short Term			550° F
Specific Gravity	D 792		2.15
Tensile Strength	D 1708	PSI	2500-3000
Elongation	D 638	%	200-400
Flex Modulus	D 790	PSI	27,000
MIT Flex Life	D 2176		1,000,000+
Hardness	D 2240	Shore D	60

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### **ALTAFLUOR®100**

PTFE (polytetrafluoroethylene) was the original Teflon\* material first developed by the E.I. DuPont Co. PTFE is the most flexible of all fluoropolymers offered. ALTAFLUOR 100 PTFE has the broadest temperature range of any fluoropolymer and can resist highly corrosive liquids and gases even at elevated temperatures. The smooth surface finish and lowest coefficient of friction & lubricity make it ideal for bushing or bearing applications. Lengths may be limited due to batch size – please call to confirm available lengths at time of order. ALTAFLUOR 100 is compatible with most standard fittings (not suitable for use with flare-type fittings).

#### **ALTAFLUOR®100 Features:**

- 100% virgin grade PTFE resins
- Most flexible fluoropolymer
- Chemically inert and resistant to nearly all industrial chemicals and solvents
- Low permeability
- Smooth non-stick surface finish
- Lowest coefficient of friction
- Excellent electrical properties
- Non-Flammable
- Non-Toxic
- FDA Compliant
- Suitable for use with conventional fittings

#### **Applications**

- Laboratory
- Chemical Process
- · Analytical and process equipment
- Cryogenic applications
- Electrical applications
- High Temperature applications
- Automotive

#### **Specifications**

**General:** Meets or exceeds the requirements listed in ASTM D 3295 (except for dimensional on specific items)

Temperature: -410° F to 500° F continuous / 550° F short-term

**Flammability:** PTFE tubing resists combustion and does not promote flame spread. PTFE resin used for producton of ALTAFLUOR<sup>®</sup> 100 series is UL 94 VO rated.

**FDA:** PTFE is approved for use in food contact applications in compliance with FDA regulation: 21 CFR 177.1550

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ALTAFLUOR®100 PTFE — Tu	ALTAFLUOR® 100 PTFE — Tubing							
PART NUMBER	ID	OD +/-	WALL +/-					
100-0125-030-XX	1/16	1/8 .005	0.030 .005					
100-0188-030-XX	1/8	3/16 .005	0.030 .005					
100-0250-030-XX	3/16	1/4 .005	0.030 .005					
100-0313-030-XX	1/4	5/16 .005	0.030 .005					
100-0375-030-XX	5/16	3/8 .005	0.030 .005					
100-0500-030-XX	7/16	1/2 .005	0.030 .005					
100-0250-040-XX	.170	1/4 .005	0.040 .005					
100-0250-047-XX	.156	1/4 .005	0.047 .005					
100-0250-062-XX	1/8	1/4 .005	0.062 .005					
100-0313-062-XX	3/16	5/16 .005	0.062 .005					
100-0375-062-XX	1/4	3/8 .005	0.062 .005					
100-0500-062-XX	3/8	1/2 .005	0.062 .005					
METRIC SIZES								
100-0157-040-XX	2mm	4mm	1mm					
	.079	.157 .005	0.040 .005					
100-0236-040-XX	4mm	6mm	1mm					
	.157	.236 .005	0.040 .005					
100-0315-040-XX	6mm	8mm	1mm					
	.236	315 .005	0.040 .005					
100-0394-040-XX	8mm	10mm	1mm					
	.315	.394 .005	0.040 .005					
100-0472-040-XX	10mm	12mm	1mm					
	.394	.472 .005	0.040 .005					
100-0354-059-XX	.6mm	9mm	1.5mm					
	.236	.354 .005	.059 .005					
100-0472-059-XX	.9mm	12mm	1.5mm					
	.354	.472 .005	.059 .005					

Stocked in natural color - please consult factory for details on available colors.



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# **ALTAFLUOR® 200**

Due to the nature of applications involving the use of fluoropolymers, we suggest that all customers test product within the conditions specific to their application prior to use.

#### ALTAFLUOR<sup>®</sup> 200 Series FEP – Physical Properties

PHYSICAL PROPERTY	ASTM TEST Method	UNITS	VALUES
Upper Service Temp.			400° F
Specific Gravity	D 792		2.15
Tensile Strength	D1708	PSI	4000
Elongation	D638	%	400
Flex Modulus	D 790	PSI	90,000
MIT Flex Life	D2176		200,000
Hardness	D2240	Shore D	57-60

NOTE: The values represented above are based on the use of 100% virgin grade high performance - low melt flow FEP resin as used in the production of ALTAFLUOR 200 Series Tubing. When comparing data it is critical that performance values are listed for the grade of resin used.

PART NUMBER	OD	WALL	ID	BEND Radius	WORKING Pressure @. 73°F
200-0125-030-XX	0.125	0.030	0.062	1/2"	445
200-0125-030-XX	0.125	0.030	0.094	1/2"	357
200-0138-030-XX	0.188	0.030	0.125	3/4"	296
200-0188-062-XX	0.188	0.030	0.125	1/2"	612
200-0100-002-XX	0.100	0.002	0.002	1"	223
				1"	223
200-0250-040-XX	0.250	0.040	0.170		
200-0250-047-XX	0.250	0.047	0.157	3/4"	349
200-0250-062-XX	0.250	0.062	0.125	1/2"	460
200-0313-030-XX	0.313	0.030	0.250	1-3/4"	178
200-0313-062-XX	0.313	0.062	0.188	1"	368
200-0375-030-XX	0.375	0.030	0.313	2-1/2"	148
200-0375-062-XX	0.375	0.062	0.250	1"	307
200-0438-030-XX	0.438	0.030	0.375	3-1/2"	127
200-0438-062-XX	0.438	0.062	0.313	2"	263
200-0500-030-XX	0.500	0.030	0.438	6"	111
200-0500-062-XX	0.500	0.062	0.375	2"	230
200-0625-030-XX	0.625	0.030	0.562	6-1/2''	89
200-0625-062-XX	0.625	0.062	0.500	3"	184
200-0750-030-XX	0.750	0.030	0.688	8''	74
200-0750-062-XX	0.750	0.062	0.625	6''	153
200-0875-062-XX	0.875	0.062	0.750	12"	132
200-1000-062-XX	1.000	0.062	0.875	22''	115
200-1125-062-XX	1.125	0.062	1.000	n/a	75
200-1250-062-XX	1.250	0.062	1.125	n/a	70
METRIC SIZES					
200-0157-040-XX	0.157	0.040	0.078	1-1/2"	464
	4mm	1mm	2mm		
200-0236-040-XX	0.236	0.040	0.157	1-3/4"	309
	6mm	1mm	4mm		
200-0315-040-XX	0.315	0.040	0.236	2-1/2"	232
	8mm	1mm	6mm		
200-0394-040-XX	0.394	0.040	0.315	2-3/4"	186
	10mm	1mm	8mm		
200-0472-040-XX	0.472	0.040	0.394	4''	155
	12mm	1mm	10mm		

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details. For an estimate on burst pressure at ambient temperature we consider a 3:1 ratio when exposure temperature is 73° F. However Altaflo does not recommend exceeding the suggested Working Pressure listed.



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#### ALTAFLUOR<sup>®</sup> 200 FEP – Bend Radius and Working Pressure Chart

WORKING

### **ALTAFLUOR®200**

FEP (fluorinated ethylene propylene) is an economical choice for applications requiring chemical resistance in combination with broad temperature exposure. ALTAFLUOR 200 FEP offers excellent clarity which makes it ideal for sight glass/flow monitoring applications. Additionally, the outstanding UV transmission rate of FEP makes it a clear choice for UV water purification systems. ALTAFLUOR 200 tubing may be used with flare or conventional fittings.

#### **ALTAFLUOR® 200 Features:**

- 100% virgin grade high performance resins used to resist stress cracking
- · Chemically inert to most industrial chemicals and solvents
- · High thermal stability
- Excellent UV transmission
- Low permeability
- Moisture absorption nearly zero
- FDA compliant for food contact
- Non-flammable
- · Superior electrical insulation properties
- · Available in coiled hose, convoluted and heat-shrink constructions

#### **Applications**

- Chemical process
- · Laboratory applications
- UV water purifcation systems
- · Ground water monitoring
- Food processing
- Electrical insulation
- Automotive

#### **Specifications**

General: Meets or exceeds the requirements listed in ASTM D 3296 and ASTM D 2116

Temperature: -100°F to 400°F

Flammability: FEP resists combustion and does not promote flame spread

FDA: ALTAFLUOR <sup>®</sup> 200 FEP is approved for use in food contact applications in compliance with FDA regulation: 21 CFR 177.1550.

USP CLASS VI: ALTAFLUOR 200 FEP meets the requirements of USP Class VI

PART NUMBER	ID	OD +/-	WALL +/-
200-0062-015-XX	1/32	1/16 .003	0.015 .003
200-0125-030-XX	1/16	1/8 .004	0.030 .003
200-0156-030-XX	3/32	5/32 .004	0.030 .003
200-0188-030-XX	1/8	3/16 .004	0.030 .003
200-0250-030-XX	3/16	1/4 .004	0.030 .003
200-0313-030-XX	1/4	5/16 .004	0.030 .003
200-0375-030-XX	5/16	3/8 .005	0.030 .003
200-0438-030-XX	3/8	7/16 .005	0.030 .003
200-0500-030-XX	7/16	1/2 .005	0.030 .003
200-0562-030-XX*	1/2	9/16 .005	0.030 .003
200-0625-030-XX*	9/16	5/8 .005	0.030 .003
200-0688-030-XX*	5/8	11/16 .005	0.030 .003
200-0750-030-XX*	11/16	3/4 .005	0.030 .003
200-0250-040-XX	.170	1/4 .004	0.040 .003
200-0250-047-XX	.156	1/4 .004	0.047 .003
200-0188-062-XX	1/16	3/16 .005	0.062 .003
200-0250-062-XX	1/8	1/4 .005	0.062 .003
200-0375-062-XX	1/4	3/8 .005	0.062 .003
200-0438-062-XX	5/16	7/16 .005	0.062 .003
200-0500-062-XX	3/8	1/2 .005	0.062 .003
200-0625-062-XX	1/2	5/8 .005	0.062 .003
200-0750-062-XX	5/8	3/4 .005	0.062 .003
200-0875-062-XX*	3/4	7/8 .005	0.062 .003
200-1000-062-XX	7/8	1 .005	0.062 .003
200-1125-062-XX	1	1-1/8 .006	0.062 .003
200-1250-062-XX**	1-1/8	1-1/4 .006	0.062 .003
200-1375-062-XX**	1.250	1.375 .008	0.062 .003
200-1500-062-XX**	1.375	1.500 .010	0.062 .003
200-2000-062-XX**	1.875	2.000 .010	0.062 .003
200-2125-062-XX**	2.000	2.125 .010	0.062 .003

\* Custom item - please consult factory for lead time and minimum order requirements.

\*\* Available in straight lengths only.

Additional sizes up to 3" OD are available as custom extrusions – minimum order requirements may apply. Please contact Altaflo office for details.

Stocked in natural color - please consult factory for details on available colors.



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# ALTAFLUOR®200

ALTAFLUOR <sup>®</sup> 200 FEP – Tubing							
PART NUMBER	ID	0D +/-	WALL +/-				
METRIC SIZES							
200-0157-040-XX	2mm	4mm	1mm				
	.078	.157 .005	0.040 .003				
200-0197-040-XX	3mm	5mm	1mm				
	.118	.197 .005	0.040 .003				
200-0236-040-XX	4mm	6mm	1mm				
	.157	.236 .005	0.040 .003				
200-0276-040-XX	5mm	7mm	1mm				
	.197	.276 .005	0.040 .003				
200-0315-040-XX	6mm	8mm	1mm				
	.236	.315 .005	0.040 .003				
200-0354-040-XX	7mm	9mm	1mm				
	.276	.354 .005	0.040 .003				
200-0394-040-XX	8mm	10mm	1mm				
	.315	.394 .005	0.040 .003				
200-0433-040-XX	9mm	11mm	1mm				
	.354	.433 .005	0.040 .003				
200-0472-040-XX	10mm	12mm	1mm				
	.394	.472 .005	0.040 .003				
200-0551-040-XX	12mm	14mm	1mm				
	.472	.551 .005	0.040 .003				
200-0630-040-XX	14mm	16mm	1mm				
	.551	.630 .005	0.040 .003				
200-0354-059-XX	6mm	9mm	1.5mm				
	.236	.354 .005	0.059 .003				
200-0472-059-XX	9mm	12mm	1.5mm				
	.354	.472 .005	0.059 .003				

Additional sizes up to 3" OD are available as custom extrusions – minimum order requirements may apply. Please contact Altaflo office for details.

Stocked in natural color - please consult factory for details on available colors.



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# **ALTAFLUOR® 200**

#### ALTAFLUOR®200 FEP – Standard Convoluted Construction

PART NUMBER	NOMINAL OD SIZE	ID Min	ID Max	OD Max	NOMINAL WALL	CONVOLUTIONS PER INCH
20C-0375-020-XX*	3/8	0.251	0.275	0.375	0.020	6
20C-0500-023-XX*	1/2	0.364	0.375	0.500	0.023	6
20C-0625-025-XX*	5/8	0.485	0.500	0.625	0.025	5.5
20C-0750-025-XX*	3/4	0.608	0.625	0.750	0.025	5
20C-0875-025-XX*	7/8	0.730	0.750	0.875	0.025	4
20C-1000-025-XX*	1	0.860	0.875	1.000	0.025	3.5

\*Custom item – please consult factory for lead time and minimum order requirements. Please see Altafluor 200 Ultra-Flex for stock items.

#### ALTAFLUOR<sup>®</sup>200 FEP – Ultra Flex Convoluted Construction

PART NUMBER	NOMINAL OD SIZE	ID Min	ID Max	OD Max	NOMINAL WALL	CONVOLUTIONS PER INCH
20U-0375-020-XX	3/8	0.251	0.275	0.375	0.020	9
20U-0500-023-XX	1/2	0.364	0.375	0.500	0.023	9
20U-0625-025-XX	5/8	0.485	0.500	0.625	0.025	9
20U-0750-025-XX	3/4	0.608	0.625	0.750	0.025	8
20U-0875-025-XX	7/8	0.730	0.750	0.875	0.025	8
20U-1000-025-XX	1	0.860	0.875	1.000	0.025	8

Stocked in natural color - please consult factory for details on available colors.



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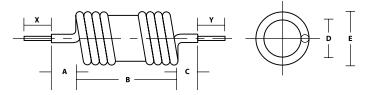
### **ALTAFLUOR®200**

#### ALTAFLUOR®200 FEP – Schedule 40 Pipe

PART NUMBER	NOMINAL Size	ACTUAL Size	WALL	STOCK Length
200-0540-098-XX*	1/4''	.540'' ± .010	.098'' ± .010	10 FT
200-0840-119-XX*	1/2"	.840'' ± .010	.119'' ± .010	10 FT
200-1050-123-XX*	3/4''	1.050" ± .010	.123" ± .010	10 FT
200-1315-143-XX*	1"	1.315" ± .010	.143" ± .010	10 FT
200-1660-150-XX*	1-1/4"	1.660" ± .015	.150" ± .010	10 FT
200-1900-155-XX*	1-1/2"	1.900" ± .015	.155" ± .010	10 FT
200-2375-164-XX*	2"	2.375" ± .015	.164" ± .010	10 FT

\*Custom item – please consult factory for lead time and minimum order requirements. Additional sizes and Schedule 80 Pipe available upon request.

#### ALTAFLUOR<sup>®</sup>200 FEP - Coiled Hose



 $\label{eq:custom} \begin{array}{l} \mbox{Custom item - see Coiled Hose Order Form for ordering information.} \\ \mbox{Please consult factory for additional details.} \end{array}$ 



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### **ALTAFLUOR® 350**

THV FLEX (tetrafluoroethylene-hexafluoropropylene-vinylidene fluoride) has a unique combination of properties making it the preferred choice for many applications. THV is ideal for use in applications requiring excellent UV light transmission combined with the safety and flexibility of plastic. THV FLEX grade has the flexibility of traditional PVC flex tubing combined with chemical resistance much closer to that of FEP. THV is available in a variety of compositions each designed for specific performance values. ALTA-FLUOR 300 Series uses THV FLEX grade which allows for greatest flexibility, permeation resistance and good chemical resistance, but with slightly reduced upper service temperature over other grades. ALTAFLUOR 350 also has excellent bondability with other materials which allows for multi-layer extrusions. For more product specific information please contact your ALTAFLO representative.

#### **ALTAFLUOR® 350 Features:**

- 100% virgin grade THV FLEX grade
- · Highest UV & visible light transmission of any fluoropolymer
- · Most flexible fluoropolymer
- · Good chemical resistance
- Superior weatherability
- · Excellent bondability
- · Excellent ozone resistance
- · Extremely low permeation

#### **Applications**

- · Automotive fuel transport systems\*
- Laboratory
- Solar energy
- UV purification systems
- Fiber optic
- Chemical process
- \* Component in multi-layer product

#### **Specifications**

Temperature: -40 °F to 212 °F

Flammability: UL 94 VO rated. THV FLEX grade resists combustion and does not promote flame spread

#### ALTAFLUOR® 350 THV FLEX – Tubing

PART NUMBER	ID	OD	+/-	WALL +/-	
350-0250-030-0C	3/16	1/4	.004	0.030 .003	
350-0250-040-0C	.170	1/4	.004	0.040 .003	
350-0250-062-0C	1/8	1/4	.005	0.062 .003	
350-0375-062-0C	1/4	3/8	.005	0.062 .003	

Additional sizes are available as custom items – minimum order requirements may apply. Please consult factory for additional sizes & availability.

#### ALTAFLUOR® 350 THV FLEX - Bend Radius and Working Pressure Chart

PART NUMBER	OD	WALL	ID	BEND Radius	WORKING PRESSURE @ 73°F
350-0250-030-0C	0.250	0.030	0.188	1"	223
350-0250-040-0C	0.250	0.040	0.170	1"	297
350-0250-062-0C	0.250	0.062	0.125	1/2''	460
350-0375-062-0C	0.375	0.062	0.250	1"	307

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details. For an estimate on burst pressure at ambient temperature we consider a 3:1 ratio when exposure temperature is 73° F. However Altaflo does not recommend exceeding the suggested Working Pressure listed.

#### ALTAFLUOR® 350 Series THV FLEX – Physical Properties

PHYSICAL PROPERTY	ASTM TEST Method	UNITS	VALUES
Upper Service Temp. Long Term			180° F
Specific Gravity	D 792		1.95
Tensile Strength	D 638	PSI	2900
Elongation	D		600
Flex Modulus	D 790	PSI	12,000
MIT Flex Life			n/a
Hardness	D 2240	Shore D	44



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### **ALTAFLUOR®400**

Due to the nature of applications involving the use of fluoropolymers, we suggest that all customers test product within the conditions specific to their application prior to use.

#### **ALTAFLUOR® 400 Series PFA – Physical Properties**

ASTM TEST Method	UNITS	VALUES
		500° F
D 792		2.15
D 1708	PSI	4200
D 638	%	400
D 790	PSI	90,000
D 2176		500,000+
D 2240	Shore D	60
	метнор D 792 D 1708 D 638 D 790 D 2176	МЕТНОВ D 792 D 1708 PSI D 638 % D 790 PSI D 2176

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details.

NOTE: The values represented above are based on the use of 100% virgin grade high performance - low melt flow PFA resin as used in the production of ALTAFLUOR 400 Series Tubing. When comparing data it is critical that performance values are listed for the grade of resin used.

NEW: High Purity PFA is available – please see ALTAFLUOR 480 SERIES UHP PFA

				BEND	
PART NUMBER	OD	WALL	ID	RADIUS	@ 73°F
400-0125-030-XX	0.125	0.030	0.062	1/2"	449
400-0156-030-XX	0.156	0.030	0.094	1/2"	360
400-0188-030-XX	0.188	0.030	0.125	3/4"	299
400-0188-062-XX	0.188	0.062	0.062	1/2"	617
400-0250-030-XX	0.250	0.030	0.188	1"	225
400-0250-040-XX	0.250	0.040	0.170	1"	300
400-0250-047-XX	0.250	0.047	0.157	3/4"	352
400-0250-062-XX	0.250	0.062	0.125	1/2"	464
400-0313-030-XX	0.313	0.030	0.250	1-3/4"	179
400-0313-062-XX	0.313	0.062	0.188	1"	371
400-0375-030-XX	0.375	0.030	0.313	2-1/2"	150
400-0375-062-XX	0.375	0.062	0.250	1"	310
400-0438-030-XX	0.438	0.030	0.375	3-1/2"	128
400-0438-062-XX	0.438	0.062	0.313	2''	265
400-0500-030-XX	0.500	0.030	0.438	4''	112
400-0500-062-XX	0.500	0.062	0.375	2''	232
400-0625-030-XX	0.625	0.030	0.562	6-1/2''	90
400-0625-062-XX	0.625	0.062	0.500	3''	186
400-0750-030-XX	0.750	0.030	0.688	8''	75
400-0750-062-XX	0.750	0.062	0.625	6''	155
400-0875-062-XX	0.875	0.062	0.750	12"	133
400-1000-062-XX	1.000	0.062	0.875	22''	116
400-1125-062-XX	1.125	0.062	1.000	n/a	105
400-1250-062-XX	1.250	0.062	1.125	n/a	84

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details. For an estimate on burst pressure at ambient temperature we consider a 3:1 ratio when exposure temperature is 73° F. However Altaflo does not recommend exceeding the suggested Working Pressure listed.

METRIC SIZES					
400-0157-040-XX	0.157	0.040	0.078	1-1/2"	468
	4mm	1mm	2mm		
400-0236-040-XX	0.236	0.040	0.157	1-3/4''	312
	6mm	1mm	4mm		
400-0315-040-XX	0.315	0.040	0.236	2-1/2''	234
	8mm	1mm	6mm		
400-0394-040-XX	0.394	0.040	0.315	2-3/4"	187
	10mm	1mm	8mm		
400-0472-040-XX	0.472	0.040	0.394	4''	156
	12mm	1mm	10mm		

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#### ALTAFLUOR<sup>®</sup> 400 PFA – Bend Radius and Working Pressure Chart

### **ALTAFLUOR**<sup>®</sup>400

#### ALTAFLUOR<sup>®</sup> 400 PFA – Standard Convoluted Construction

PART NUMBER	NOMINAL OD SIZE	ID Min	ID Max	OD Max	NOMINAL WALL	CONVOLUTIONS PER INCH
40C-0375-020-XX*	3/8	0.251	0.275	0.375	0.020	6
40C-0500-023-XX*	1/2	0.364	0.375	0.500	0.023	6
40C-0625-025-XX*	5/8	0.485	0.500	0.625	0.025	5.5
40C-0750-025-XX*	3/4	0.608	0.625	0.750	0.025	5
40C-0875-025-XX*	7/8	0.730	0.750	0.875	0.025	4
40C-1000-025-XX*	1	0.860	0.875	1.000	0.025	3.5

\*Custom item - please consult factory for lead time and minimum order requirements.

#### ALTAFLUOR® 400 PFA – Ultra Flex Convoluted Construction

PART NUMBER	NOMINAL OD SIZE	ID Min	ID Max	OD Max	NOMINAL WALL	CONVOLUTIONS PER INCH
40U-0375-020-XX*	3/8	0.251	0.275	0.375	0.020	9
40U-0500-023-XX*	1/2	0.364	0.375	0.500	0.023	9
40U-0625-025XX*	5/8	0.485	0.500	0.625	0.025	9
40U-0750-025-XX*	3/4	0.608	0.625	0.750	0.025	8
40U-0875-025-XX*	7/8	0.730	0.750	0.875	0.025	8
40U-1000-025-XX*	1	0.860	0.875	1.000	0.025	8

\*Custom item - please consult factory for lead time and minimum order requirements.



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ALTAELUOD® 400 DEA

Tubing

### **ALTAFLUOR®**400

PFA (perfluoroalkoxy) is the product of choice for applications involving extreme chemical resistance combined with high temperature exposure. Although PFA is available in a variety of resin grades, ALTAFLUOR 400 PFA tubing is made exclusively from the highest molecular weight resins available giving it superior physical properties making it suitable for even the most demanding applications. ALTAFLUOR 400 is compatible with flare or conventional type fittings.

#### **ALTAFLUOR**<sup>®</sup>400 Features

- 100% virgin grade high performance resins used to resist stress cracking
- · Chemically inert to nearly all industrial chemicals and solvents
- · Higher thermal stability than with FEP
- · Lower permeability than with FEP
- Translucent
- · Moisture absorption nearly zero
- FDA compliant for food contact
- Non-flammable
- Suitable for use with flare or conventional fittings
- Available in coiled hose and convoluted constructions
- Low permeation PFA tubing is also available

#### **Applications**

- · Chemical process
- Heat exchangers
- Laboratory applications
- Semiconductor
- Flow monitoring
- Food processing
- Electrical insulation
- Automotive

#### **Specifications**

General: Meets or exceeds the requirements listed in ASTM D 6867-03

Temperature: -300 °F to 500 °F

**Flammability:** UL 94 VO rated. PFA resists combustion and does not promote flame spread

**FDA:** ALTAFLUOR 400 PFA is approved for use in food contact applications in compliance with FDA regulation: 21 CFR 177.1550

USP CLASS VI: Altafluor 400 meets the requirements of USP Class VI

ALTAFLUOR®400 PFA – Tu	bing		
PART NUMBER	ID	0D +/-	WALL +/-
400-0062-015-XX	1/32	1/16 .003	0.015 .003
400-0125-030-XX	1/16	1/8 .004	0.030 .003
400-0156-030-XX	3/32	5/32 .004	0.030 .003
400-0188-030-XX	1/8	3/16 .004	0.030 .003
400-0250-030-XX	3/16	1/4 .004	0.030 .003
400-0313-030-XX	1/4	5/16 .004	0.030 .003
400-0375-030-XX	5/16	3/8 .005	0.030 .003
400-0438-030-XX	3/8	7/16 .005	0.030 .003
400-0500-030-XX	7/16	1/2 .005	0.030 .003
400-0562-030-XX*	1/2	9/16 .005	0.030 .003
400-0625-030-XX*	9/16	5/8 .005	0.030 .003
400-0688-030-XX*	5/8	11/16 .005	0.030 .003
400-0750-030-XX*	11/16	3/4 .005	0.030 .003
400-0250-040-XX	.170	1/4 .004	0.040 .003
400-0250-047-XX	.156	1/4 .004	0.047 .003
400-0188-062-XX	1/16	3/16 .005	0.062 .003
400-0250-062-XX	1/8	1/4 .005	0.062 .003
400-0375-062-XX	1/4	3/8 .005	0.062 .003
400-0438-062-XX	5/16	7/16 .005	0.062 .003
400-0500-062-XX	3/8	1/2 .005	0.062 .003
400-0625-062-XX	1/2	5/8 .005	0.062 .003
400-0750-062-XX	5/8	3/4 .005	0.062 .003
400-0875-062-XX*	3/4	7/8 .005	0.062 .003
400-1000-062-XX	7/8	1 .005	0.062 .003
400-1125-062-XX	1	1-1/8 .006	0.062 .003
400-1250-062-XX**	1-1/8	1-1/4 .006	0.062 .003

\* Custom item - please consult factory for lead time and minimum order requirements.

\*\* Available in straight lengths only.

Additional sizes up to 3" OD are available as custom extrusions – minimum order requirements may apply. Please contact Altaflo office for details.

Stocked in natural color - please consult facto

NEW: High Purity PFA is available - please see ALTAFLUOR 480 SERIES UHP PFA



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### **ALTAFLUOR®**400

PART NUMBER	ID	OD +/-	WALL +/-
METRIC SIZES			
400-0157-040-XX	2mm	4mm .005	1mm .003
	.079	.157 .005	0.040 .003
400-0197-040-XX	3mm	5mm .005	1mm .003
	.118	.197 .005	0.040 .003
400-0236-040-XX	4mm	6mm .005	1mm .003
	.157	.236 .005	0.040 .003
400-0276-040-XX	5mm	7mm .005	1mm .003
	.197	.276 .005	0.040 .003
400-0315-040-XX	6mm	8mm .005	1mm .003
	.236	.315 .005	0.040 .003
400-0354-040-XX	7mm	9mm .005	1mm .003
	.276	.354 .005	0.040 .003
400-0394-040-XX	8mm	10mm .005	1mm .003
	.315	.394 .005	0.040 .003
400-0433-040-XX	9mm	11mm .005	1mm .003
	.354	.433 .005	0.040 .003
400-0472-040-XX	10mm	12mm .005	1mm .003
	.394	.472 .005	0.040 .003
400-0551-040-XX	12mm	14mm .005	1mm .003
	.472	.551 .005	0.040 .003
400-0630-040-XX	14mm	16mm .005	1mm .003
	.551	.630 .005	0.040 .003
400-0354-059-XX	6mm	9mm .005	1.5mm .003
	.236	.354 .005	0.059 .003
400-0472-059-XX	9mm	12mm .005	1.5mm .003
	.354	.472 .005	0.059 .003

Additional sizes up to 3" OD are available as custom extrusions - minimum order requirements may apply. Please contact Altaflo office for details.

Stocked in natural color – please consult factory for details on available colors. NEW: High Purity PFA is available – please see ALTAFLUOR 480 SERIES UHP PFA



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### **ALTAFLUOR®**400

#### ALTAFLUOR<sup>®</sup> 400 PFA – Tubing Schedule 40 Pipe

PART NUMBER	NOMINAL Size	ACTUAL Size	WALL	STOCK Length
400-0540-098-0C*	1/4''	.540" ± .010	.098" ± .010	5ft / 10ft
400-0840-119-0C*	1/2''	.840'' ± .010	.119" ± .010	5ft / 10ft
400-1050-123-0C*	3/4''	1.050" ± .010	.123" ± .010	5ft / 10ft
400-1315-143-0C*	1"	1.315" ± .010	.143" ± .010	5ft / 10ft
400-1660-150-XX*	1-1/4"	1.660" ± .015	.150" ± .010	10 FT
400-1900-155-XX*	1-1/2"	1.900" ± .015	.155" ± .010	10 FT
400-2375-164-XX*	2"	2.375" ± .015	.164" ± .010	10 FT

\*Custom item - please consult factory for lead time and minimum order requirements. Please see Altafluor 480 Pipe for stock items.

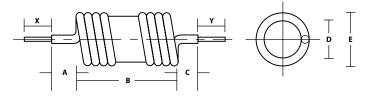
Additional sizes and Schedule 80 Pipe available upon request.

Custom item – see Coiled Hose Order Form for ordering information.

Please consult factory for additional details.

480 SERIES UHP PFA is a stock item and available for immediate shipment.

#### ALTAFLUOR<sup>®</sup> 400 PFA – Coiled Hose



 $\label{eq:custom} \begin{array}{l} \mbox{Custom item - see Coiled Hose Order Form for ordering information.} \\ \mbox{Please consult factory for additional details.} \end{array}$ 



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### **ALTAFLUOR®**480

Due to the nature of applications involving the use of fluoropolymers, we suggest that all customers test product within the conditions specific to their application prior to use.

#### **ALTAFLUOR® 480 Series PFA – Physical Properties**

PHYSICAL PROPERTY	ASTM TEST Method	UNITS	VALUES
Upper Service Temp.			500° F
Specific Gravity	D 792		2.15
Tensile Strength	D 1708	PSI	4500
Elongation	D 638	%	400
Flex Modulus	D 790	PSI	90,000
MIT Flex Life	D 2176		1,750,000
Hardness	D 2240	Shore D	60

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details.

NOTE: The values represented above are based on the use of 100% virgin grade high performance - low melt flow PFA resin as used in the production of ALTAFLUOR 480 Series Tubing. When comparing data it is critical that performance values are listed for the grade of resin used.

PART NUMBER	OD	WALL	ID	BEND Radius	WORKING PRESSURE @ 73°F
480-0125-030-0C	0.125	0.030	0.062	1/2"	451
480-0250-030-0C	0.250	0.030	0.188	1"	226
480-0250-040-0C	0.250	0.040	0.170	1"	301
480-0250-047-0C	0.250	0.047	0.157	3/4"	353
480-0250-062-0C	0.250	0.062	0.125	1/2"	466
480-0375-062-0C	0.375	0.062	0.250	1"	311
480-0500-062-0C	0.500	0.062	0.375	2"	233
480-0750-062-0C	0.750	0.062	0.625	6"	155
480-1000-062-OC	1.000	0.062	0.875	22''	117
480-1250-075-OC	1.250	0.075	1.100	25"	49
METRIC SIZES					
480-0236-040-0C	0.236	0.040	0.157	1-3/4''	313
	6mm	1mm	4mm		
480-0315-040-0C	0.315	0.040	0.236	2-1/2"	235
	8mm	1mm	6mm		
480-0394-040-0C	0.394	0.040	0.315	2-3/4''	188
	10mm	1mm	8mm		

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details. For an estimate on burst pressure at ambient temperature we consider a 3:1 ratio when exposure temperature is 73° F. However Altaflo does not recommend exceeding the suggested Working Pressure listed.

Additional sizes up to 2" are available.

Available in natural color only. For pigmented items, see ALTAFLUOR 400 series.



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### **ALTAFLUOR®** 480

#### ALTAFLUOR® 480 UHP PFA – Standard Convoluted Construction

PART NUMBER	NOMINAL OD SIZE	ID Min	ID Max	OD Max	NOMINAL WALL	CONVOLUTIONS PER INCH
48C-0375-020-0C*	3/8	0.251	0.275	0.375	0.020	6
48C-0500-023-0C*	1/2	0.364	0.375	0.500	0.023	6
48C-0625-025-0C*	5/8	0.485	0.500	0.625	0.025	5.5
48C-0750-025-0C*	3/4	0.608	0.625	0.750	0.025	5
48C-0875-025-0C*	7/8	0.730	0.750	0.875	0.025	4
48C-1000-025-0C*	1	0.860	0.875	1.000	0.025	3.5

\*Custom item – please consult factory for lead time and minimum order requirements. Available in natural color only. For pigmented items, see ALTAFLUOR 400 series.

#### ALTAFLUOR® 480 UHP PFA – Ultra Flex Convoluted Construction

PART NUMBER	NOMINAL OD SIZE	ID Min	ID Max	OD Max	NOMINAL WALL	CONVOLUTIONS PER INCH
48U-0375-020-0C*	3/8	0.251	0.275	0.375	0.020	9
48U-0500-023-0C*	1/2	0.364	0.375	0.500	0.023	9
48U-0625-025-0C*	5/8	0.485	0.500	0.625	0.025	9
48U-0750-025-0C*	3/4	0.608	0.625	0.750	0.025	8
48U-0875-025-0C*	7/8	0.730	0.750	0.875	0.025	8
48U-1000-025-0C*	1	0.860	0.875	1.000	0.025	8

\*Custom item - please consult factory for lead time and minimum order requirements. Available in natural color only. For pigmented items, see ALTAFLUOR 400 series.



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### ALTAFLUOR® DUAL CONTAINMENT TUBING

#### The CLEAR CHOICE for semiconductor, pharmaceutical, and other critical chemical systems

ALTAFLUOR DC SERIES DUAL CONTAINMENT TUBING provides end users with an integrated fluid flow solution for critical processes where high purity and safety are primary concerns.

The inner tube, produced exclusively from 100% Virgin Daikin AP231SH UHP PFA resin, ensures the greatest overall performance in critical and aggressive applications. The outer tube, constructed of 100% Virgin grade FEP not only provides excellent clarity for visual inspection, but offers enhanced protection against product damage or personal injury from possible leaks that may occur during the chemical delivery process. The Tube-in-Tube design does not introduce contaminants during the installation process and the ability to provide ALTAFLUOR Dual Containment Tubing in long continuous lengths reduces the need for excess connections thereby reducing the overall system cost.

#### **Key Properties**

- Daikin AP-231SH UHP PFA Semi -F57 approved resin
- · Produced and packaged in a clean room environment
- · Ends capped custom dual containment end caps
- Extremely low extractable levels: metallic and organic
- Excellent chemical resistance (even with common Fluorosurfactants known to attack lower PFA grades)
- · Low permeability
- Extremely smooth surface finish
- · Highest mechanical performance vs other PFA and HP PFA tubing products
- · Flex life comparable with PTFE
- · Laser marked for complete traceability
- Flame resistant fluoropolymers meet UL 94 VO

#### **Custom Applications**

- · Custom laser marking
- · Custom packaging: straight lengths, short cut-to-length parts
- Private Labeling
- · Additional sizes and material selections available upon request

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#### **ALTAFLUOR® DUAL CONTAINMENT TUBING UHP PFA**

PART NUMBER	PRIMARY TUBING	OUTER TUBING	PSI@72F (PRIMARY)	WT/FT (LBS)
DC-0250-0500-0C	5/32 ID x 1/4 OD x .047	3/8 ID x 1/2 OD x .062	355	.11
DC-0375-0750-0C	1/4 ID x 3/8 OD x .062	5/8 ID x 3/4 OD x .062	315	.18
DC-0500-0750-0C	3/8 ID x 1/2 OD x .062	5/8 ID x 3/4 OD x .062	235	.21
DC-0750-1000-0C	5/8 ID x 3/4 OD x .062	7/8 ID x 1 OD x .062	155	.30
DC-1000-1250-0C	7/8 ID x 1 OD x .062	1.10 ID x 1.250 OD x .075	120	.44

PACKAGING: Coils of 100 FT or less are packaged in heavy gauge anti-static bag heat-sealed inside heat-sealed heavy clear polybag. All ends capped. Longer lengths are provided on clean room compatible plastic reels wrapped in anti-static stretch-wrap.



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### **ALTAFLUOR®**480

ALTAFLUOR 480 UHP PFA (ultra high purity perfluoroalkoxy) is the product of choice for applications involving extreme chemical resistance combined with high purity requirements. Although HP PFA is available in a variety of resin grades, ALTAFLUOR 480 UHP PFA tubing is made exclusively from a high molecular weight, high purity resin that provides excellent chemical resistance, (even to common fluorosurfactants), highest purity levels, low permeation levels and smoothest surface finish. Unlike standard HP PFA tubing products, ALTAFLUOR 480 Series UHP PFA has superior flex life values comparable to those of PTFE.

ALTAFLUOR 480 UHP PFA tubing is ideal for use with flare or conventional fittings.

#### **ALTAFLUOR® 480 Features**

- 100% virgin grade high performance resins used to resist stress cracking
- · Chemically inert to nearly all industrial chemicals and solvents
- · Highest thermal stability
- Lowest permeation (even with aggressive chemicals such as HCL)
- Smoothest surface finish resulting in less area of particle entrapment
- Translucent
- · Moisture absorption nearly zero
- FDA compliant for food contact
- Non-flammable
- · Suitable for use with flare or conventional fittings
- Available in coiled hose and convoluted constructions

#### **Applications**

- Semiconductor
- Chemical process
- Heat exchangers
- Laboratory applications
- Flow monitoring
- Pharmaceutical

#### **Specifications**

General: Meets or exceeds the requirements listed in ASTM D 6867-03

Temperature: -320 °F to 500 °F

Flammability: UL 94 VO rated. UHP PFA resists combustion and does not promote flame spread

**FDA:** UHP PFA is approved for use in food contact applications in compliance with FDA regulation: 21 CFR 177.1550.

USP CLASS VI: Altafluor 480 meets the requirements of USP Class VI

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AL	TAFL	UOR°4	180 U	HP F	PFA —	Tubing
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PART NUMBER	ID	0D +/-	WALL +/-
480-0125-030-OC	1/16	1/8 .004	0.030 .003
480-0250-030-0C	3/16	1/4 .004	0.030 .003
480-0250-040-0C	.170	1/4 .004	0.040 .003
480-0250-047-0C	.156	1/4 .004	0.047 .003
480-0250-062-0C	1/8	1/4 .005	0.062 .003
480-0375-062-0C	1/4	3/8 .005	0.062 .003
480-0500-062-0C	3/8	1/2 .005	0.062 .003
480-0750-062-0C	5/8	3/4 .005	0.062 .003
480-1000-062-0C	7/8	1 .005	0.062 .003
480-1250-075-0C	1.10	1.250 .008	.075 .003

Additional sizes up to 3" OD are available as custom extrusions – minimum order requirements may apply. Please contact Altaflo office for details.

Available in natural color only. For pigmented items, see ALTAFLUOR 400 series.



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### **ALTAFLUOR® 480**

ALTAFLUOR°480 UHP PFA – Tubing						
PART NUMBER	ID	0D +/-	WALL	+/-		
METRIC SIZES						
480-0157-040-OC	2mm	4mm .005	1mm	.003		
	.078	.157 .005	0.040	.003		
480-0236-040-0C	4mm	6mm .005	1mm	.003		
	.157	.236 .005	0.040	.003		
480-0315-040-0C	6mm	8mm .005	1mm	.003		
	.236	315 .005	0.040	.003		
480-0394-040-0C	8mm	10mm .005	1mm	.003		
	.315	.394 .005	0.040	.003		
480-0472-040-0C	10mm	12mm .005	1mm	.003		
	.394	.472 .005	0.040	.003		

Additional sizes up to 3" OD are available as custom extrusions – minimum order requirements may apply. Please contact Altaflo office for details.

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### **ALTAFLUOR®** 480

#### ALTAFLUOR<sup>®</sup> 480 UHP PFA – Tubing Schedule 40 Pipe

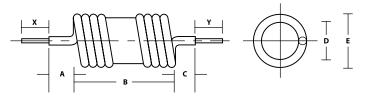
PART NUMBER	NOMINAL Size	ACTUAL Size	WALL	STOCK Length
480-0540-098-0C	1/4''	.540'' ± .010	.098'' ± .010	5ft / 10ft
480-0840-119-OC	1/2''	.840'' ± .010	.119" ± .010	5ft / 10ft
480-1050-123-0C	3/4"	1.050" ± .010	.123'' ± .010	5ft / 10ft
480-1315-143-0C	1"	1.315" ± .010	.143'' ± .010	5ft / 10ft
480-1660-150-XX*	1-1/4"	1.660" ± .015	.150'' ± .010	10 FT
480-1900-155-XX*	1-1/2"	1.900" ± .015	.155" ± .010	10 FT
480-2375-164-XX*	2"	2.375" ± .015	.164'' ± .010	10 FT

Additional sizes and Schedule 80 Pipe available upon request.

Minimum order requirements for non-catalog items will apply.

10 ft minimum order requirement - can be cut into shorter lengths for shipment.

#### ALTAFLUOR<sup>®</sup> 480 UHP PFA – Coiled Hose



 $\label{eq:custom} \begin{array}{l} \mbox{Custom item - see Coiled Hose Order Form for ordering information.} \\ \mbox{Please consult factory for additional details.} \end{array}$ 



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### **ALTAFLUOR®** 500

PVDF (Polyvinylidene Fluoride) is an abrasion resistant fluoropolymer suitable for use in applications requiring chemical resistance with low permeability. Altafluor 500 PVDF is the most abrasion and temperature resistant of the PVDF products offered. Altafluor 500 provides excellent abrasion resistance and mechanical strength in use with many chemicals and solvents. With its extremely low extractable levels, Altafluor 500 is excellent for use in ultra pure water systems. Altafluor 500 is suitable for use with conventional fittings but is not recommended for use with flare fittings.

#### **ALTAFLUOR® 500 Features**

- 100% virgin grade KYNAR® PVDF
- · Excellent abrasion resistance
- Low permeability
- Good chemical resistance
- UV resistant
- FDA Compliant

#### **Applications**

- · Chemical process
- Semiconductor
- · Water process systems
- Aquarium

#### **Specifications**

General: Resins meet or exceed requirements listed in ASTM D 3222

Temperature: -20° F to 250° F

 $\mbox{Flammability:}$  UL 94-VO rated KYNAR  $^{\otimes}$  PVDF resists combustion and does not promote flame spread

**FDA:** KYNAR<sup>®</sup> PVDF is approved for use in food contact applications in compliance with FDA regulation 21 CFR 177.1500

#### ALTAFLUOR<sup>®</sup> 500 PVDF – Tubing

PART NUMBER	ID	OD +/-	WALL +/-

ALTAFLUOR 500 is produced from a KYNAR  $^{\otimes}$  homopolymer PVDF resin and is available as a custom order. Minimum order requirements apply. Please consult factory for sizes and availability.

For Flexible PVDF, please see ALTAFLUOR 550 series.

#### ALTAFLUOR<sup>®</sup> 500 Series PVDF – Physical Properties

PHYSICAL PROPERTY	ASTM TEST Method	UNITS	VALUES
Upper Service Temp			250° F
Specific Gravity	D 792		1.77-1.79
Tensile Strength	D 1708	PSI	5000-7000
Elongation	D 638	%	50-200
Flex Modulus	D 790	PSI	240,000-300,000
Hardness	D 2240	Shore D	76-80

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details. For an estimate on burst pressure at ambient temperature we consider a 3:1 ratio when exposure temperature is 73° F. However Altaflo does not recommend exceeding the suggested Working Pressure listed.



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### **ALTAFLUOR® 550**

Due to the nature of applications involving the use of fluoropolymers, we suggest that all customers test product within the conditions specific to their application prior to use.

#### ALTAFLUOR<sup>®</sup> 550 PVDF FLEX – Tubing

				BEND	WORKING PRESSURE
PART NUMBER	OD	WALL	ID	RADIUS	@ 73°F
550-0125-030-OC	0.125	0.030	0.062	1/2"	451
550-0188-030-0C	0.188	0.030	0.125	3/4"	168
550-0250-030-0C	0.250	0.030	0.188	1"	126
550-0313-030-0C	0.313	0.030	0.250	1-3/4"	101
550-0375-030-0C	0.375	0.030	0.313	2-1/2"	84
550-0250-040-0C	.250	0.040	.170	1"	155
550-0250-047-0C	.250	0.047	0.156	3/4"	177
550-0250-062-0C	0.250	0.062	0.125	1/2"	260
550-0375-062-0C	0.375	0.062	0.250	1"	174
550-0500-062-0C	0.500	0.062	0.375	2''	130
550-0625-062-0C	0.625	0.062	0.500	3''	104
550-0750-062-0C	0.750	0.062	0.625	5''	87
550-1000-062-0C	1.000	0.062	0.875	22''	65

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details. For an estimate on burst pressure at ambient temperature we consider a 3:1 ratio when exposure temperature is 73° F. However Altaflo does not recommend exceeding the suggested Working Pressure listed.

Additional sizes available – please consult factory for details. Stocked in natural color – please consult factory for details on available colors.

#### **ALTAFLUOR® 550 Series PVDF – Physical Properties**

PHYSICAL PROPERTY	ASTM TEST Method	UNITS	VALUES
Upper Service Temp			212° F
Specific Gravity	D 792		1.78
Tensile Strength	D 1708	PSI	3500
Elongation	D 638	%	200-500
Flex Modulus	D 790	PSI	40,000-60,000
Hardness	D 2240	Shore D	57-62

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details. For an estimate on burst pressure at ambient temperature we consider a 3:1 ratio when exposure temperature is 73° F. However Altaflo does not recommend exceeding the suggested Working Pressure listed.

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### **ALTAFLUOR® 550**

PVDF FLEX (polyvinylidene fluoride - commonly known by the trade name KYNAR FLEX<sup>®</sup>) is a more flexible version of PVDF suitable for use with flare fittings.<sup>\*</sup> ALTAFLUOR 550 Tubing is resistant to many commonly used industrial fluids and gasses, including ozone, and does not support the growth of fungi. For this reason ALTAFLUOR 550 tubing is preferred for water disinfecting processes involving ozone such as aquarium, spa, pool and agriculture. Additionally, it is ideal for applications with exposure to less aggressive chemicals and lower temperature exposure (over FEP or PFA) or those requiring low extractable levels. ALTAFLUOR 550 is available in many standard sizes available to ship from stock. Custom sizes are available upon request.

\* Suggest use of heat flare system with ALTAFLUOR 550 TUBING

#### **ALTAFLUOR® 550 Features**

- 100% virgin grade KYNAR FLEX® PVDF
- Chemically resistant to many industrial chemicals and solvents including acids, chlorinated chemicals, brominated chemicals, alcohols, and hydrocarbons.
- · Low smoke and flame properties
- · Resistant to bacteria and fungal growth
- · Good abrasion resistance
- · Low permeability
- Excellent creep resistance
- · Excellent thermal stability
- Better flexibility (over ALTAFLUOR 500)
- UV resistant
- Nuclear radiation resistant
- FDA compliant

#### **Applications**

- Metal preparation
- Food & beverage
- Petrochemical processing
- · High purity semiconductor
- Water purification
- Chemical process
- Nuclear waste
- Ultra-pure water process systems
- Pulp & paper
- Aquarium
- Pool & spa

#### **Specifications**

General: Resin meets or exceeds requirements listed in ASTM D 3222

Temperature: -20° F to 212° F

 $\mbox{Flammability:}$  UL 94-VO rated KYNAR FLEX  $^{\mbox{\tiny (B)}}$  PVDF resists combustion and does not promote flame spread

FDA: KYNAR FLEX<sup>®</sup> PVDF is approved for use in food contact applications in compliance with FDA regulation 21 CFR 177.2600 NSF: Tubing is produced using NSF 51 and NSF 61 certified resin

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ALTAFLUOR® 550 P	VDF FLEX -	- Tubing			
PART NUMBER	ID	OD	+/-	WALL	+/-
550-0125-030-XX	1/16	1/8	.004	0.030	.003
550-0188-030-XX	1/8	3/16	.004	0.030	.003
550-0250-030-XX	3/16	1/4	.004	0.030	.003
550-0313-030-XX	1/4	5/16	.005	0.030	.003
550-0375-030-XX	5/16	3/8	.005	0.030	.003
	0.470		005		
550-0250-040-XX	0.170	1/4	.005	0.040	.003
550-0250-047-XX	5/32	1/4	.005	0.047	.003
550-0250-062-XX	1/8	1/4	.005	0.062	.003
550-0375-062-XX	1/4	3/8	.005	0.062	.003
550-0500-062-XX	3/8	1/2	.005	0.062	.003
550-0625-062-XX	1/2	5/8	.005	0.002	.003
550-0750-062-XX	5/8	3/4	.006	0.062	.003
550-1000-062-XX	7/8	1	.006	0.062	.003
METRIC SIZES					
550-0157-040-XX	2mm	4mm	.005	1mm	.003
	0.079	0.157	.005	0.040	.003
550-0236-040-XX	4mm	6mm	.005	1mm	.003
	0.157	0.236	.005	0.040	.003
550-0315-040-XX	6mm	8mm	.005	1mm	.003
	0.236	315	.005	0.040	.003
550-0394-040-XX	8mm	10mm	.005	1mm	.003
	0.315	0.394	.005	0.040	.003
550-0472-040-XX	10mm	12mm	.005	1mm	.003
	0.394	0.472	.005	0.040	.003

Additional sizes available – please consult factory for details.

Stocked in natural color - please consult factory for details on available colors.



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### **ALTAFLUOR® 600**

MFA (perfluoro methyl alkoxy) is a co-polymer of terafluoroethylene and perfluoromethyl vinyl ether. MFA is similar in characteristics and performance to PFA.

Like PFA resins, ALTAFLUOR 600 resins provide excellent stress crack and chemical resistance. It has purity levels equal or better than most standard PFA resins. Additionally, the ultra-smooth surface finish of ALTAFLUOR 600 tubing products make them ideal for applications requiring quick and easy clean out. MFA has superior clarity than PFA in UV and visible spectrums. For chemical applications not exceeding 480 °F, ALTAFLUOR 600 tubing may prove to be a cost effective option. ALTAFLUOR 600 tubing may be used with flare or conventional fittings.

#### **ALTAFLUOR® 600 Features**

- 100% virgin grade high performance resin
- · Chemically inert to nearly all industrial chemicals and solvents
- Better clarity than PFA in UV and visible spectrums
- Higher service temperature than FEP
- · Lower permeability than FEP
- · Better impact resistance than PFA
- Smoother surface finish than PFA
- · Lower extractable levels than standard FEP and PFA
- · Moisture absorption nearly zero
- Non-flammable
- · Excellent electrical insulation
- Available coiled

#### **Applications**

- · Chemical process
- Paint spray
- · Electrical insulation
- · Heat exchangers
- Semiconductor
- Automotive

#### **Specifications**

General: Meets or exceeds the requirements of ASTM 6314

#### Temperature: -100 °F to 482 °F

Flammability: UL 94 VO rated. MFA resists combustion and does not promote flame spread

#### ALTAFLUOR® 600 MFA – Tubing

PART NUMBER	ID	OD +/-	WALL +/-

Please consult factory for sizes and availability.

#### **ALTAFLUOR 600° Series MFA – Physical Properties**

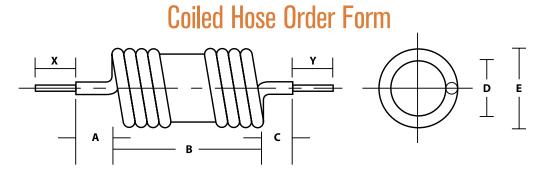
PHYSICAL PROPERTY	ASTM TEST Method	UNITS	VALUES
Upper Service Temp			450° F
Specific Gravity	D 792		2.15
Tensile Strength	D 1708	PSI	4500
Elongation	D 638	%	330
Flex Modulus	D 790	PSI	65,000
MIT Flex Life	D 2176		80,000
Hardness	D 2240	Shore D	59

The above information is based on tests performed at 73° F and can vary in individual applications based on parameters such as temperature, chemical concentration, pressure, etc. Please consult factory for details.



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### **Coil Tubing**

□ 1/4" □ 3/8" □ 1/2"

OD

□ 1/2" □

(specify size)

WALL .030"

□.062''

(specify size)

#### MATERIAL

PTFE
FEP
PFA
HP-PFA
UHP-PFA
MFA
PVDF

COLOR

□ NATURAL

(specify size)

TOTAL LENGTH AS REQUIRED

(specify length)

### Coil Dimensions

**a** Left tail

В

RETRACTED LENGTH

**C** Right Tail

\_\_\_\_\_

SPECIFY ONE Dimension

D - COIL ID =

E - COIL OD =

### Inner Tubing

(specify size)

(specify size)

(specify size)

(specify size)

MATERIAL

□ PTFE FLEX

COLOR

**NATURAL** 

ND

WALL

Complete this section only if an inner tube is required.

TOTAL LENGTH OF TUBE USED as required

(specify length)

**X** Extension out o

EXTENSION OUT OF LEFT TAIL

#### \_\_\_

**Y** Extension out of Right tail

### **Coil Configuration**

If the coil configuration shown above is not suitable for your purposes, please submit a custom design.

USE SHOWN CONFIGURATION

CUSTOM DESIGN SUBMITTED

DRAWING NUMBER:

REVISION:

Ouantity: \_\_\_\_\_

### Coiled Hose Order Form

All ALTAFLO products are available in coiled configurations. We will manufacture to your specifications. Please use this worksheet for ordering. You can also contact our sales department to discuss specific details of your application.

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